| TM | Title: | W0317 Product Specification | | | |
|-----------|-------------|-----------------------------|--------------|------------|--|
| synerzine | Document #: | 02-1006 | Rev #: | 001 | |
| | Status: | ACTIVE | Date Issued: | 07/12/2018 | |

| Pi | roc | luct | · Id | lent | tifie | rs |
|----|-----|------|------|-------|-------|----|
| | | ıucı | | ICIII | LIIIC | |

| Product Name: | CYCLOHEXYL ISOVALERATE | | | | |
|------------------|------------------------|------|-----------|-------|------|
| | | | | _ | |
| Synerzine Item # | W0317 | CAS# | 7774-44-9 | FEMA# | 2355 |

Material Properties

| Molecular Formula | C11H20O2 |] | Flash Point (°F, CC) | 192 |
|-------------------|----------|---|----------------------|--------|
| Molecular Weight | 184.28 | | Boiling Point | 223°C |
| Shelf Life (days) | 730 | | Physical State | Liquid |

| So | lubility | Insoluble in water, soluble in aromatic solvents | |
|--|--------------|---|--|
| Storage and Stability Store in fully closed container in cool (~20°C) dry place. | | Store in fully closed container in cool (~20°C) dry place. | |
| Handling | Precalitions | Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame. | |

Specified Critical Limits

| Critical Property Test Method | | UOM | Lower Limit | Upper Limit |
|-------------------------------|-------------------------|--------------|--|-------------|
| Color Visual Analysis | | None | Colorless | Pale Yellow |
| Odor | Organoleptic Analysis | None | Sweet, fruity, berry, apple, banana | |
| Chemical Purity | Gas Chromatography | % | 98.0% | 100.0% |
| Density | Density Analysis | g/cm³ @ 20°C | 0.925 | 0.930 |
| Refractive Index | Refractometric Analysis | nD20 | 1.440 | 1.445 |

| Notes | | |
|-------|--|--|
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept. Date Printed: 6/26/2021